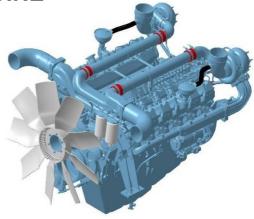
# **DOOSAN INFRACORE GENERATOR ENGINE**

# DP222LC

Ratings	Gross Engine Output - without Cooling Fan		Net Engine Output - with Cooling Fan		
( kWm/PS)	Standby	Prime	Standby	Prime	
1500rpm(50Hz)	723/983	657/894	699/950	633/861	
1800rpm(60Hz)	828/1126	753/1023	790/1074	715/972	



\* 50Hz : DP222LCF, 60Hz : DP222LCS

# **Ratings Definitions**

The power ratings of Emergency Standby and Prime are in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046.

Electric power(kWe) should be estimated by considering generator efficiency, cooling fan power loss and power derating due to altitude and ambient temperature.

<u>STANDBY POWER RATING</u> is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

<u>PRIME POWER RATING</u> is available for an unlimited of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 24 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

# **© GENERAL ENGINE DATA**

<u> </u>					
○ Engine Model	DP222LC				
○Engine Type	4-Cycle V-type 12-Cylinder Turbo charged & intercooled (air to air)				
$\circ$ Bore x stroke	128 x 142 mm				
○ Displacement					
○ Compression ratio	15 • 1				
○ Rotation	Counter clockwise viewed from Flywheel				
○ Firing order	1-12-5-8-3-10-6-7-2-11-4-9				
○ Injection timing	21°+1° BTDC @ 1800 rpm 19°+1° BTDC @ 1500 rpm				
○ Dry weight	1,420 kg(with Fan)				
○ Dimension (LxWxH)	1 738 v 1 380 v 1 258 mm				
$\circ$ Fly wheel housing					
○ Fly wheel	Clutch NO 14M				
<ul> <li>Number of teeth on flywheel</li> </ul>	160				
© ENGINE MOUNTING					
$^{\odot}{\rm Maximum}$ Bending Moment at Rear Face to Block	1,325 N.m				
© EXHAUST SYSTEM					
○ Maximum Back Pressure	5.9 kPa				
© AIR INDUCTION SYSTEM					
○ Maximum Intake Air Restriction					
. With Clean Filter Element	2.16 kPa				
. With Dirty Filter Element	6.23 kPa				
OMax. static pressure after Radiator	0.125 kPa				



## **© COOLING SYSTEM**

Water circulation by centrifugal pump on engine.	
○ Cooling method	Fresh water forced circulation
○ Coolant capacity	Engine Only: Approx. 23 lit, With Radiator(*Air On 43°C): Approx 114
○ Coolant flow rate	660 liters / min @ 1800 rpm, 550 liters / min @ 1500 rpm
○ Pressure Cap	49 kPa
○ Water Temperature	
- Maximum for standby and Prime	103℃
- Before start of full load	40.0℃
○ Water pump	Centrifugal type driven by belt
○ Thermostat Type and Range	Wax – pellet type, Opening temp. $71^{\circ}C$ , Full open temp. $85^{\circ}C$
○ Cooling fan	Blower type, plastic , 915 mm diameter, 9 blades
○ Max. external coolant system restriction	Not available
* Two radiator options are provided, based on allowable maxir	mum Air temperature On radiator inlet (Air On) $\cdot$ Air On $43^{\circ}$ C / Air On $52^{\circ}$ C

Two radiator options are provided, based on allowable maximum Air temperature On radiator inlet (Air On) : Air On 43°C / Air On 52°C

- ATB(Ambient Temperature before Boiling) of generator set varies depending on the engine room ventilation design, even if the same radiator applied. Adequate selection of radiator options by means of the cooling test is highly recommended, and generator set makers are responsible for the selection.

#### **© LUBRICATION SYSTEM**

Force-feed lubrication by gear pump, lubrica	ating oil cooling in cooling water circuit of engine.
○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crank-shaft gear
○ Oil filter	Full flow, cartridge type
○ Oil capacity	Max. 40 liters , Min. 27 liters
○ Lub oil pressure	Idle Speed : Min 100 kPa
	Governed Speed : Min 250 kPa
○ Maximum oil temperature	120℃
○ Angularity limit	Front down 10 deg , Front up 10 deg , Side to side 22.5 deg
○ Lubrication oil	Refer to Operation Manual

#### **© FUEL SYSTEM**

Bosch type in-line pump with integrated, electro	omagnetic actuator.
○ Injection pump	Bosch in-line "P" type
○ Governor	Electric type
○ Speed drop	G2 Class ( ISO 8528 )
○ Feed pump	Mechanical type in injpump.
○ Injection nozzle	Multi hole type
○ Opening pressure	28 MPa
○ Fuel filter	Full flow, cartridge type with water drain valve.
○ Maximum fuel inlet restriction	30 kPa
○ Maximum fuel return restriction	60 kPa
○ Fuel feed pump Capacity	630 liters / hr
○ Used fuel	Diesel fuel oil

### **© ELECTRICAL SYSTEM**

<ul> <li>Battery Charging Alternator</li> </ul>	27.5V x 45A alternator	
○ Voltage regulator	Built-in type IC regulator	
• Starting motor	24V x 7.0 kW	
○ Battery Voltage	24V	
○ Battery Capacity	2 x 200 Ah (recommended)	
○ Starting aid (Option)	Block heater	

#### **OVALVE SYSTEM**

∘ Туре	Overhead valve type
<ul> <li>Number of valve</li> </ul>	Intake 1, exhaust 1 per cylinder
<ul> <li>Valve lashes at cold</li> </ul>	Intake 0.25 mm,Exhaust 0.35 mm
<ul> <li>◇ Valve timing</li> </ul>	
	Opening Close
Intake valve	24 deg. BTDC 36 deg. ABDC
Exhaust valve	63 deg. BBDC 27 deg. ATDC

© PERFORMANCE DATA		Prime Power		Standby	Standby Power	
<ul> <li>Governed Engine speed</li> </ul>	rpm	1500	1800	1500	1800	
○ Engine Idle Speed	rpm	800	800	800	800	
○ Over speed limit	rpm	1650	1980	1650	1980	
○ Gross Engine Power Output	kW	657	753	723	828	
	PS	894	1023	983	1126	
○ Break Mean effective pressure	MPa	2.39	2.29	2.63	2.52	
○ Mean Piston Speed	m/s	7.1	8.5	7.1	8.5	
○ Friction Power	kW	48	66	48	66	
	PS	65.3	89.7	65.3	89.7	
<ul> <li>Specific fuel consumption</li> </ul>						
25% load	liters/hr	42.1	49.1	45.6	53.3	
50% load	liters/hr	79.3	91.3	86.4	99.3	
75% load	liters/hr	119.1	134.4	129.1	147.2	
100% load	liters/hr	161.0	183.2	172.8	203.8	
○ Fan Power	kW	24	38	24	38	
• Sound Pressure at 1m from the ea	ach side of Cylinde	er Block				
(without Fan)	dB(A)	100.14	102.11	100.14	102.11	

The all data and the specific fuel consumption are based on ISO 3046/1, Standard reference conditions are in accordance with 298 K(25° Celsius) air temperature, 100kPa(1000mbar) air pressure, 60% relative humidity, 110m(361ft) altitude.

# ◎ Engine Data with Dry Type Exhaust Manifold

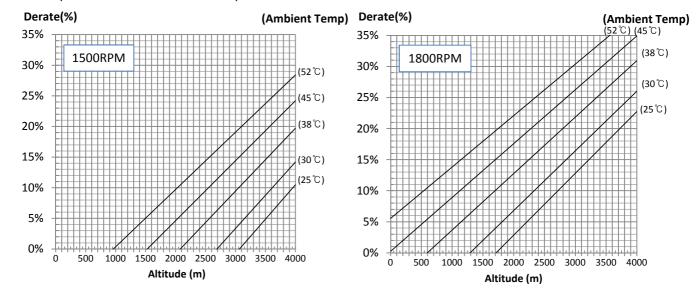
$\circ$ Intake Air Flow	m3/min	42.2	55.2	45.4	59.4
○ Exhaust gas temp. after turbo.	°C	493	477	519	499
○ Exhaust Gas Flow	m3/min	119	152	132	168
<ul> <li>Heat Rejection to Exhaust</li> </ul>	kW	596	678	639	754
<ul> <li>Heat Rejection to Coolant</li> </ul>	kW	285	324	306	361
○ Heat Rejetion to Intercooler	kW	145	165	156	184
<ul> <li>Radiated Heat to Ambient</li> </ul>	kW	60	69	65	77
<ul> <li>Cooling water circulation</li> </ul>	liters/min	590	660	590	660
○ Cooling fan air flow	m3/min	860	1050	860	1050



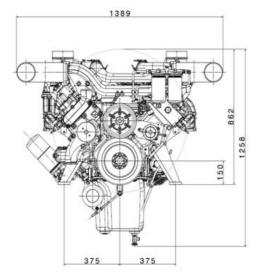
#### O DERATING FROM ISO 3046 STANDARD CONDITIONS

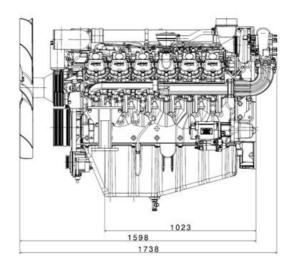
The maximum power is the STANDBY rating when assessing derate prameters.

Ambient temperature is air cleaner inlet temperature.



#### **© ENGINE DIMENSION**





### ♦ CONVERSION TABLE

in. = mm x 0.0394 PS = kW x 1.3596 psi = kg/cm2 x 14.2233 in3 = lit. x 61.02 hp = PS x 0.98635 lb = kg x 2.20462 kW = kcal/sec x 0.239 Ib/ft = N.m x 0.737 U.S. gal = lit. x 0.264 kW = 0.2388 kcal/s Ib/PS.h = g/kW.h x 0.00162 cfm = m<sup>3</sup>/min x 35.336 MPa = kPa x 1000 = bar x 10

#### Doosan Infracore Co., Ltd.

21st Floor, Doosan Tower, 18-12, Euljiro 6-ga, Jung-gu, Seoul, Korea.

TEL : +82-2-3398-8400 / FAX : +82-2-3398-8509 E-mail : enginesales@doosan.com Web site : www.doosaninfracore.com

\* Specifications are subject to change without prior notice.

