

Cummins India Limited

Power Generation Business Unit

Engine Data Sheet

Basic Engine Model: \$3.8-G7

Date: **10JUN10**

Curve Number:

G-DRIVE **S3.8** 1

Displacement : 3.8 litre (232 in³)

Bore: 97mm (3.82 in.)

Stroke: 128 mm (5 in.)

Engine Critical Parts List:

No. of Cylinders: 4

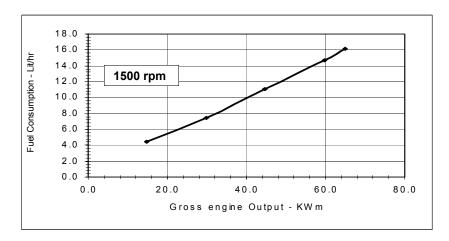
Aspiration: Turbocharged and Air to Air Aftercooled

| Engine Speed | Standby Power | | Prime Power | | Continuous Power | |
|--------------|---------------|----|-------------|------|------------------|------|
| rpm | kWm | hp | kWm | hp | kWm | hp |
| 1500 | 64.9 | 87 | 59.6 | 79.9 | 41.7 | 55.9 |

Engine Performance Data @ 1500 rpm

OUTPUT POWER FUEL CONSUMPTION lb/ litre/ US gal/ kg/ % kWm hp kWm·h hp·h hour hour STANDBY POWER 100 64.9 0.211 0.347 16.1 4.3 **PRIME POWER** 0.210 0.345 100 59.6 79.9 14.7 3.9 75 44.7 59.9 0.210 0.345 11.0 2.9 50 29.8 40.0 0.212 0.348 7.4 2 25 14.9 20.0 0.255 0.419 4.5 1.2 **CONTINUOUS POWER** 55.9 41.7 0.216 100 0.3555 10.6 2.8

litre/hour



CONVERSIONS:(litres = US Gal x 3.785) (US Gal = litres x 0.2642)

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. \$\frac{\text{STANDBY POWER RATING.}}{\text{Applicable}}\$ for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in the emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. *\frac{\text{PRIME POWER RATING.}}{\text{Applicable}}\$ applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: *\frac{\text{UNLIMITED TIME RUNNING PRIME POWER.}}{\text{Prime Power applications must be in the form of one of the following two categories: *\frac{\text{UNLIMITED TIME RUNNING PRIME POWER.}}{\text{UNNING PRIME POWER.}}\$ and not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 25 hours per year. A 10% overload capability is available; a valiable and application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating contributous Power Rating.

Data Subject to Change Without Notice

Reference AEB 10.47 for determining Electrical Output.

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. Derates shown are based on 15 in H₂0 air intake restriction and 2 in Hg exhaust back pressure.

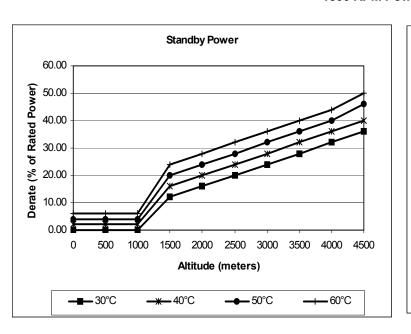
The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/US gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

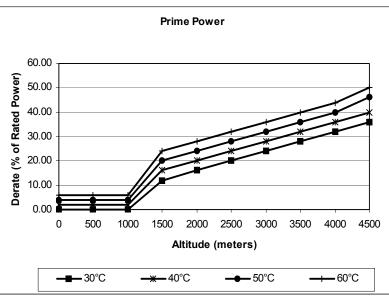
Data Status: Limited Production

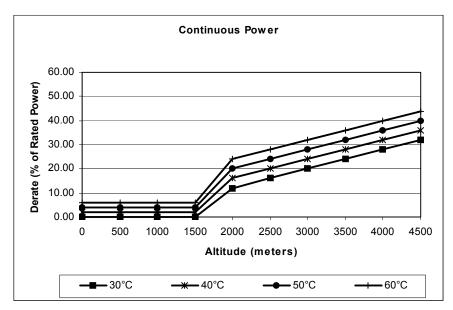
Data Tolerance: ± 5%

Chief Engineer: Cf Marita

1500 RPM Power Derate Curves







Operation At Elevated Temperature And Altitude:

For Standby Operation above these conditions, derate by an additional 4% per 300 m (1000 ft), and 2% per 10 °C (18 °F).

For **Prime** Operation above these conditions, derate by an additional 4% per 300 m (1000 ft), and 2% per 10 °C (18 °F).

For <u>Continuous</u> Operation above these conditions, derate by an additional 4% per 300 m (1000 ft), and 2% per 10 °C (18 °F).

Cummins Inc. Engine Data Sheet

Engine Data Sho

DATA SHEET: DS-S3.8_B **CONFIGURATION NUMBER:** N/A **DATE:** 10JUN10

PERFORMANCE CURVE: N/A

INSTALLATION DIAGRAM

ENGINE MODEL: S3.8-G7

CPL NUMBER

| Type | | Inline 4-Cylinder | Diesel |
|------------------------------------------------------------------------------------------------------------------------|------------------------------------------|-------------------|--------------------|
| Aspiration | | - | nd Charge Air Cool |
| Bore x Stroke — in x ir | n (mm x mm) | 3.82 x 5 (97 X 12 | 28) |
| Displacement | — in ³ (litre) | 232 (3.8) | |
| Compression Ratio | | 17.5 : 1 | |
| Dry Weight (Approximate), | | | |
| Fan to Flywheel Engine | — lb (kg) | 842 | (382) |
| Wet Weight (Approximate), | | | |
| Fan to Flywheel Engine | — lb (kg) | 882 | (400) |
| Moment of Inertia of Rotating Components | | | |
| • with Flywheel — lb _m | • ft ² (kg • m ²) | 23.19 | (0.977) |
| Center of Gravity from Rear Face of Block | | 9.84 | (250) |
| Center of Gravity Above Crankshaft Centerline | , , | 5.55 | (141) |
| Maximum Static Loading at Rear Main Bearing | | N.A. | (N.A.) |
| ENGINE MOUNTING | | | |
| Maximum Bending Moment at Rear Face of Block — | lb • ft (N • m) | N.A. | (N.A.) |
| EXHAUST SYSTEM | | | |
| Maximum Back Pressure | – in Hg (kPa) | 2 | (6.7) |
| AIR INDUCTION SYSTEM | | | |
| Maximum Intake Air Restriction: | | | |
| withClean Filter Element (Normal Duty Air Cleaner) | in H _o O (kPa) | 8 | (2) |
| with Clean Filter Element (Heavy Duty Air Cleaner) | | N/A | (N/A) |
| with Dirty Filter Element (Normal Duty Air Cleaner) | | 25 | (6.2) |
| COOLING SYSTEM | | | |
| Jacket Water Circuit Requirements | | | |
| Coolant Capacity — Engine Only — | LIS gal (litre) | 1.85 | (7) |
| Maximum Static Head of Coolant Above Engine Crank Centerline | | 20 | (6) |
| Standard Thermostat (Modulating) Range | | 169 - 189 | (76 - 87) |
| Minimum Pressure Cap | | 7 | (48) |
| Maximum Top Tank Temperature for Standby / Prime Power | | 217 / 212 | (103 / 100) |
| Maximum Coolant Friction Head External to Engine | — 1 (C) — psi (kPa) | 4 | (28) |
| Charge Air Cooler Requirements | | | |
| Maximum Temp. Rise Between Engine Air Intake and Aftercooler Air Outlet- 1500/1800 r | nm °F (°C) | N.A. | (N.A.) |
| Maximum Air Pressure Drop from Turbo Air outlet to Intake Manifold - 1500/1800 rpm . – | | N.A. | (N.A.) |
| Maximum Intake Manifold Temperature @ 77 °F (25 °C) ambient - 1500/1800 rpm | | N.A. | (N.A.) (N.A) |
| | | | ` ' |
| Maximum Compressor Outlet Temperature Maximum Intake Manifold Temperature for engine protection (Shut Down Threshold) | | N.A. N.A. | (N.A.) (N.A.) |
| UBRICATION SYSTEM | | | |
| | : (I D-) | 44.5 | (400) |
| Oil Pressure @ Idle Speed (miniumum) | | 14.5 | (100) |
| @ Governed Speed | , | 58 | (400) |
| Maximum Oil Temperature | ` ' | 266 | (130) |
| Oil Capacity with Oil Pan : Low - High | • , , | 2.4 - 1.85 | (7 - 9) |
| Total System Capacity (With Combo Filters) — | US gal (litre) | 3 | (11) |

FUEL SYSTEM

| Type Injection System | Bosc | h Mechanical |
|------------------------------------------------------------------------------------------------------------|------|--------------|
| Maximum Restriction at Lift Pump(clean/dirty filter) in Hg (kPa) | N.A. | (N.A) |
| Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head) — in Hg (kPa) | N.A. | (N.A.) |
| Maximum Fuel Flow to Injector Pump — US gph (litre/hr) | N.A. | (N.A.) |
| Maximum Return Fuel Flow — US gph (litre/hr) | N.A. | (N.A.) |
| Maximum Fuel Inlet Temperature | N.A. | (N.A.) |
| ELECTRICAL SYSTEM | | |
| Cranking Motor (Heavy Duty, Positive Engagement)volt | | 12 |
| Cranking Motor (Heavy Duty, Positive Engagement)— volt Battery Charging System, Negative Ground— ampere | | 40 |
| Maximum Allowable Resistance of Cranking Circuit | (| 0.002 |
| Minimum Recommended Battery Capacity | | |
| • Cold Soak @ -18 °C to 0 °C (0 °F to 32 °F) | | 500 |
| COLD START CAPABILITY | | |
| Minimum Ambient Temperature for Cold Start withwatt Coolant Heater to Rated Speed | 14 | (-10) |
| Minimum Ambient Temperature for Unaided Cold Start to Idle Speed—°F (°C) | 32 | (0) |
| Minimum Ambient Temperature for NFPA 110 Cold Start (90° F Minimum Coolant Temperature) | N.A | (N.A.) |

PERFORMANCE DATA

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg) : 25 °C (77 °F) Air Temperature

Altitude : 110 m (361 ft) Relative Humidity : 30%

Air Intake Restriction : $145 \text{ mm H}_2\text{O} (5.7 \text{ in H}_2\text{O})$ Exhaust Restriction: 2.6 kPa (0.77 in Hg)

+/- 0.5

Estimated Free Field Sound Pressure Level of a Typical Generator Set;

Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft); @1500 rpm — dBA 105 N.A.

| Governed Engine Speed | rpm |
|--------------------------------------------------|--------------------|
| Engine High Idle Speed | rpm |
| Gross Engine Power Output | hp (kW) |
| Brake Mean Effective Pressure | psi (kPa) |
| Piston Speed | ft/min (m/s) |
| Friction Horsepower | hp (kW) |
| Engine Water Flow at Stated Friction Head Extern | al to Engine: |
| 1 psi Friction Head | US gpm (litre/min) |
| Maximum Friction Head | US gpm (litre/min) |
| Engine Data | |
| Intake Air Flow | cfm (litre/s) |
| Exhaust Gas Temperature | °F (°C) |
| Exhaust Gas Flow | cfm (litre/s) |
| Air to Fuel Ratio | air : fuel |
| Radiated Heat to Ambient | BTU/min (kW) |
| Heat Rejection to Jacket Coolant | BTU/min (kW) |
| Heat Rejection to Exhaust | |
| Heat Rejected to Fuel | |
| Charge Air Cooler Heat Rejection | |
| Turbocharger Compressor Outlet Pressure | |
| Turbocharger Compressor Outlet Temperature | °F (°C) |
| , , | (|

| STANDBY POWER 60 hz 50 hz | | PRIME POWER 60 hz 50 hz | | |
|------------------------------|---------------|----------------------------|---------------|--|
| N/A | 1500 | N/A | 1500 | |
| N/A | 1570 | N/A | 1570 | |
| N/A | 87 (64.9) | N/A | 79.9 (59.6) | |
| N/A | 200 (1379) | N/A | 182 (1255) | |
| N/A | 1260 (6.4) | N/A | 1260 (6.4) | |
| N/A | N.A. (N.A.) | N/A | N.A. (N.A.) | |
| N/A | 24.22 (91.7) | N/A | 24.22 (91.7) | |
| N/A | 23.77 (90) | N/A | 23.77 (90) | |
| N/A | 163.1 (76.97) | N/A | 151.2 (71.35) | |
| N/A | 948 (509) | N/A | 919 (493) | |
| N/A | 172.5 (81.4) | N/A | 160 (75.5) | |
| N/A | 24.1 : 1 | N/A | 24.4 : 1 | |
| N/A | 367.9 (6.5) | N/A | 336.7 (15.4) | |
| N/A | 1690 (29.7) | N/A | 1207 (21.2) | |
| N/A | 3485 (61.2) | N/A | 3449 (60.6) | |
| N/A | N.A. (N.A.) | N/A | N.A. (N.A.) | |
| N/A | N/A (N/A) | N/A | N/A (N/A) | |
| N/A | N.A. (N.A.) | N/A | N.A. (N.A.) | |
| N/A | N.A. (N.A.) | N/A | N.A. (N.A.) | |

N.A. - Not Available

N/A - Not Applicable to this Engine

TBD - To Be Determined

ENGINE MODEL: \$3.8-G7 DATA SHEET: DS-S3.8_B **DATE**: 10JUN10

CURVE NO.:

*This is the maximum heat rejection to fuel, which is at low load.